



## Message from our Founder

“BHAWANI” was an idea ahead of its time when it came into being in 2000. Though the initial years were a struggle, company has always tried to stay one step ahead by innovating and transforming its processes, refining service offerings, redefining customer standards internally and externally and using technology to drive up customer satisfaction. Our commitment and quality standards are the key factor to achieve new milestone & scale new heights each year .

“BHAWANI” brand offers complete solutions to its customers, at par with the best practiced quality and standards of International repute. To maintain the same quality our products go for regular testing at Indian / international labs.

We take jobs for supply & installation of Fire Rated Glazed / Metal/ Wooden Doors, Pressed Steel Door & Window frames, Fire Hydrant Shaft Doors, Rolling Shutters, Stainless Steel/M.S. Railing etc. We also execute the jobs of Fire Curtain, Fire Retardant Paint, Fire Stoppage Barrier, Fire rated glass & hardware.

We, at “BHAWANI”, strive to deliver the best without compromising on Quality, Commitment and Speed. There is no compromise, not even on the smallest activity. We deliver the best to our clients, helping them in identifying their requirements, based on what they actually need.

Our customers have been our assets and prime movers in our journey towards service excellence and we would like to honour and return what we have received from them. It has been our endeavor for last one decade, to provide passive fire services from single window with completion, quality, commitment and speed according to the requirements of client and site. We consider it our moral and professional responsibility to educate our valued clients on the subject before anything else.

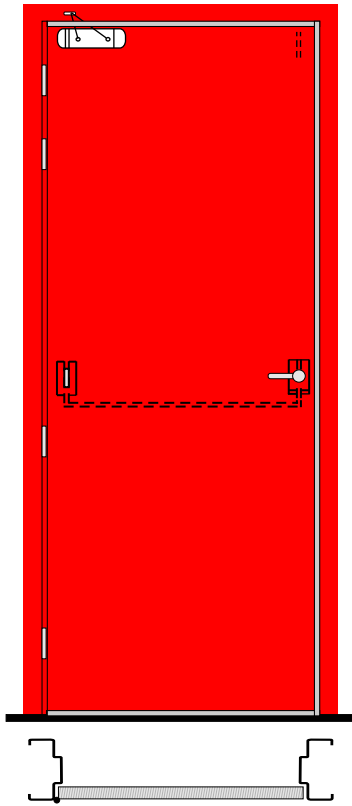
Our values are the key driving forces that help us align our organisation towards customer sensitivity and deliver beyond customer's expectations. They encompass our attitude, behavior, action and delivery promise.

Assuring you our best services always.

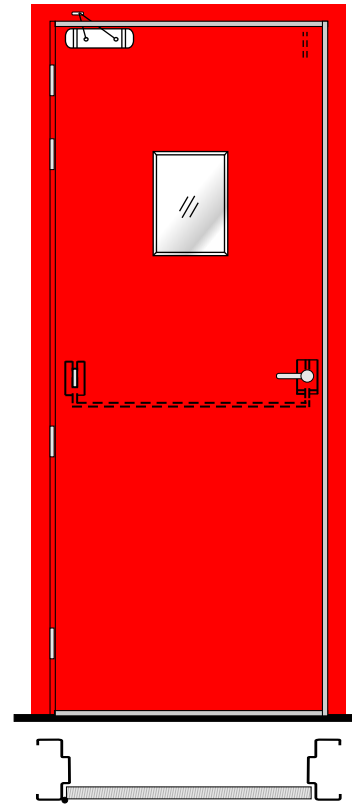
Jitendra Kr. Sharma

Managing Director





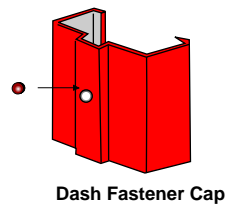
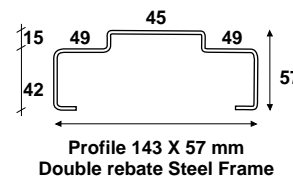
**MFD-1**



**MFD-2**

### Metal Fire Rated Door Specification

Door Type	: Metal Fire Rated Door
Fire Rating	: 120 mins
Shutter Thickness	: 46 mm
Criteria	: Stability, Integrity & With Insulation Material
Testing Standards	: BS 476 Part 20-22, IS 3614 Part 2
Frame Size	: 100 x 57mm Single Rebate 143 x 57mm Double Rebate.



### Construction Details

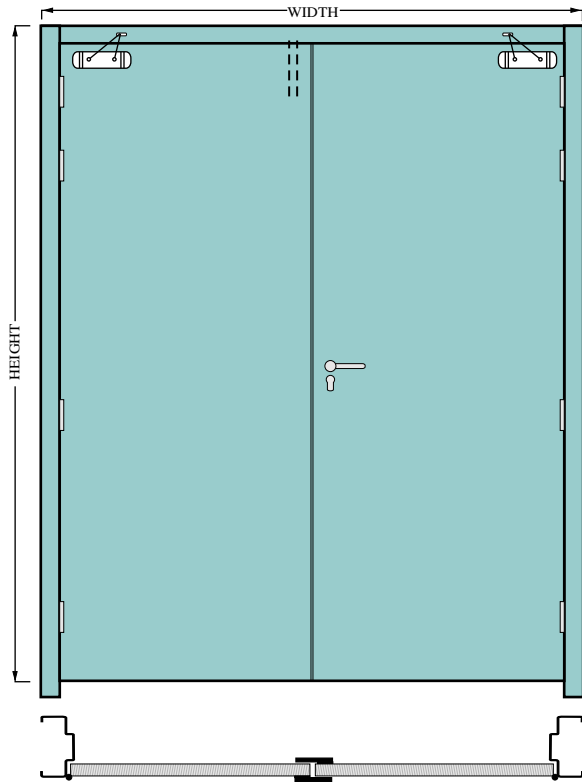
- \* Steel Frame Profile Design
- \* Frame Thickness – 1.20 mm/ 1.60 mm Galvanized Steel
- \* Shutter Sheet Thickness – 1.0 / 1.2 mm Galvanized Steel
- \* Vision Panel – 2hrs. Fire rated Toughened clear Glass (Optional)
- \* Shutter Thickness – 46 mm
- \* Shutter Infill Insulation – Fire Rated Insulation
- \* Finish powder coated finish in desired shade

### Recommended Hardware

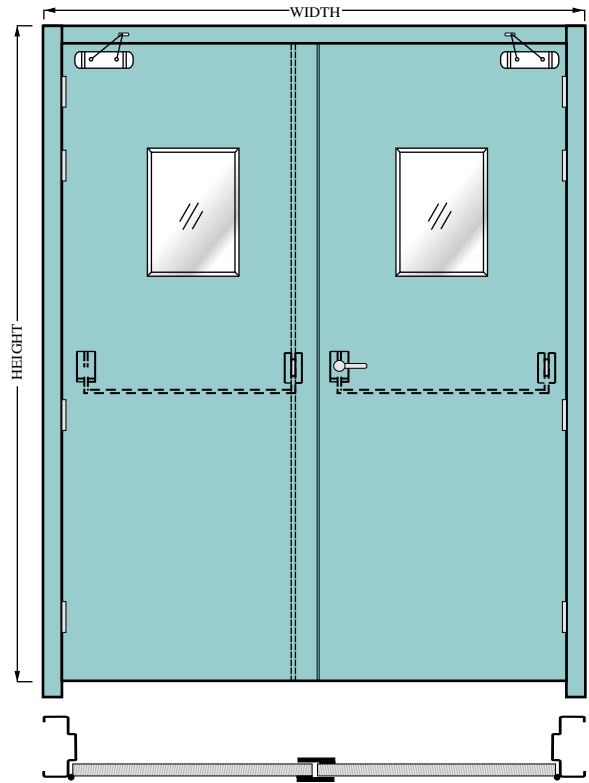
1. SS Ball Bearing Hinges – SS 304 of Size 100mm x 75mm x 3mm
2. Door Closer – Fire rated
3. Tower / Flush Bolt

### Optional Hardware

4. Mortise Dead Lock Set with Cylinder- complete with D Shape Pull handle for Push / Pull Operations
5. Mortise Sash Lock with Cylinder – Complete with Lever Handle for Push / Pull Operations
6. Fire Rated Panic Bar – Push Side Operation  
Fire Rated External Panic Trim – Pull Side Operation



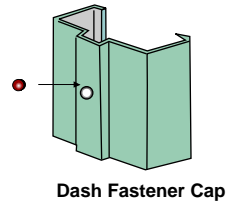
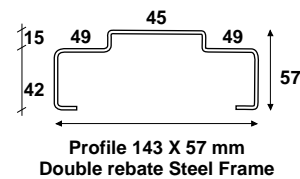
**MFD-3**



**MFD-4**

## Metal Fire Rated Door Specification

Door Type	: Metal Fire Rated Door (Equal leaf door)
Fire Rating	: 120 mins
Shutter Thickness	: 46 mm
Criteria	: Stability, Integrity & With Insulation Material
Testing Standards	: BS 476 Part 20-22, IS 3614 Part 2
Frame Size	: 100 x 57mm Single Rebate 143 x 57mm Double Rebate.



## Construction Details

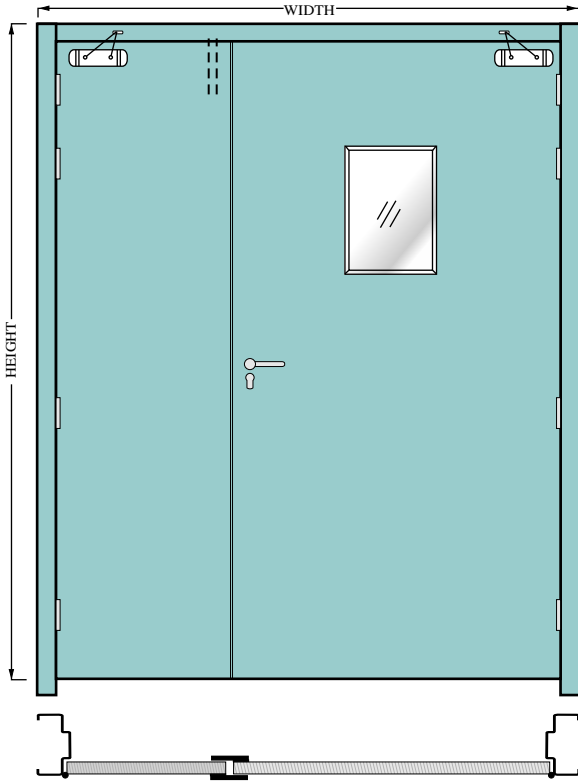
- \* Steel Frame Profile Design
- \* Frame Thickness – 1.20 mm/ 1.60 mm Galvanized Steel
- \* Shutter Sheet Thickness – 1.0 / 1.2 mm Galvanized Steel
- \* Vision Panel – 2hrs. Fire rated Toughened clear Glass (Optional)
- \* Shutter Thickness – 46 mm
- \* Shutter Infill Insulation – Fire Rated Insulation
- \* Finish powder coated finish in desired shade

## Recommended Hardware

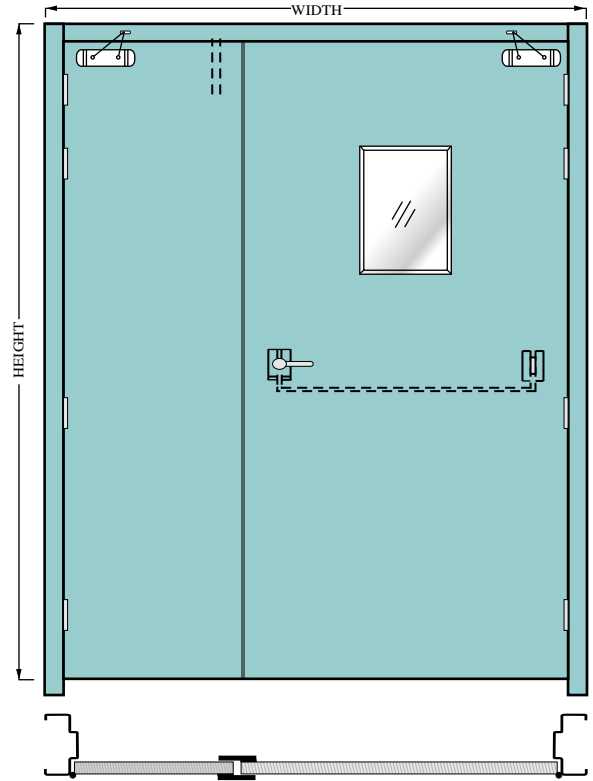
1. SS Ball Bearing Hinges – SS 304 of Size 100mm x 75mm x 3mm
2. Door Closer – Fire rated
3. Tower / Flush Bolt

## Optional Hardware

4. Mortise Dead Lock Set with Cylinder- complete with D Shape Pull handle for Push / Pull Operations
5. Mortise Sash Lock with Cylinder – Complete with Lever Handle for Push / Pull Operations
6. Fire Rated Panic Bar – Push Side Operation  
Fire Rated External Panic Trim – Pull Side Operation



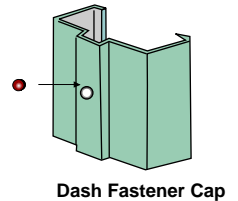
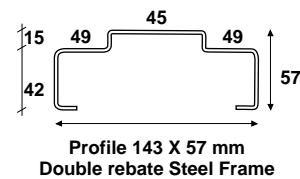
**MFD-5**



**MFD-6**

### Metal Fire Rated Door Specification

Door Type	: Metal Fire Rated Door (Un-equal leaf door)
Fire Rating	: 120 mins
Shutter Thickness	: 46 mm
Criteria	: Stability, Integrity & With Insulation Material
Testing Standards	: BS 476 Part 20-22, IS 3614 Part 2
Frame Size	: 100 x 57mm Single Rebate 143 x 57mm Double Rebate.



### Construction Details

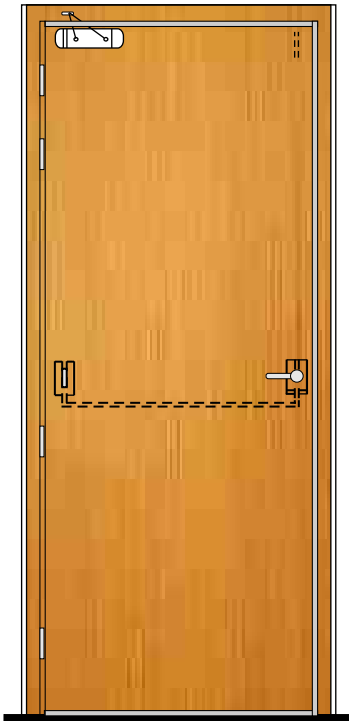
- \* Steel Frame Profile Design
- \* Frame Thickness – 1.20 mm/ 1.60 mm Galvanized Steel
- \* Shutter Sheet Thickness – 1.0 / 1.2 mm Galvanized Steel
- \* Vision Panel – 2hrs. Fire rated Toughened clear Glass (Optional)
- \* Shutter Thickness – 46 mm
- \* Shutter Infill Insulation – Fire Rated Insulation
- \* Finish powder coated finish in desired shade

### Recommended Hardware

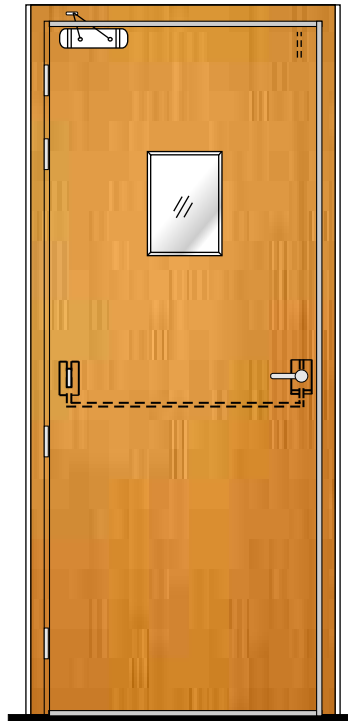
1. SS Ball Bearing Hinges – SS 304 of Size 100mm x 75mm x 3mm
2. Door Closer – Fire rated
3. Tower / Flush Bolt

### Optional Hardware

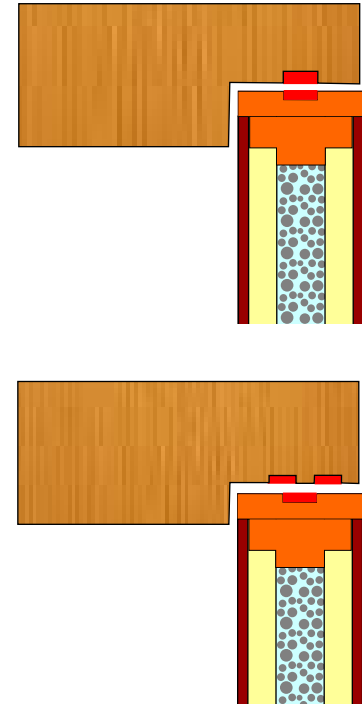
4. Mortise Dead Lock Set with Cylinder- complete with D Shape Pull handle for Push / Pull Operations
5. Mortise Sash Lock with Cylinder – Complete with Lever Handle for Push / Pull Operations
6. Fire Rated Panic Bar – Push Side Operation  
Fire Rated External Panic Trim – Pull Side Operation



**WFD-1**

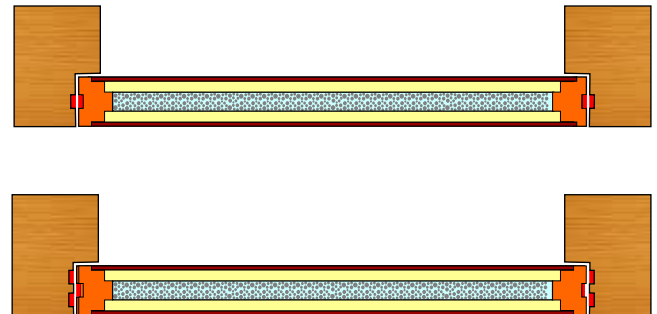


**WFD-2**



### Wooden Fire Rated Door Specification

Door Type	: Wooden Fire Rated Door
Fire Rating	: 60mins/ 120 mins
Shutter Thickness	: 50 mm/55mm
Criteria	: Stability, Integrity & With Insulation Material
Testing Standards	: BS 476 Part 20-22, IS 3614 Part 2
Frame Size	: 120mm × 70 mm for 60 mins /140mm × 70 mm – For 120 mins



### Construction Details

- \* Wooden door Frame made out of Hardwood Mirandi Teak/ Teakwood / Ivory coast Teak as per requirement.
- \* Door Shutter - Internal Frame made of Hardwood Teak with facing of 3 mm thick commercial ply or veneered ply on both face .
- \* Shutter Insulation - Sandwich type Fire rated mineral wool treated with fire retardant paint & Calcium silicate board.
- \* Vision Panel – 1hr/ 2hrs. Fire rated clear Glass ( Optional)
- \* Shutter Thickness – 50/55 mm.
- \* Intumescent fire/smoke seal 20 X 4mm or 10 X 4mm at all three sides of door frame and shutters excepts bottom.

### Recommended Hardware

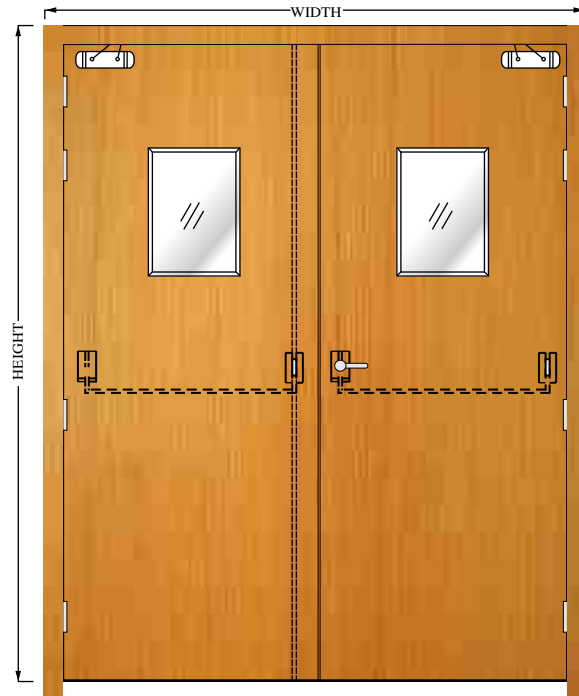
1. SS Ball Bearing Hinges – SS 304 of Size 100mm x 75mm x 3mm
2. Door Closer – Fire rated
3. Tower / Flush Bolt

### Optional Hardware

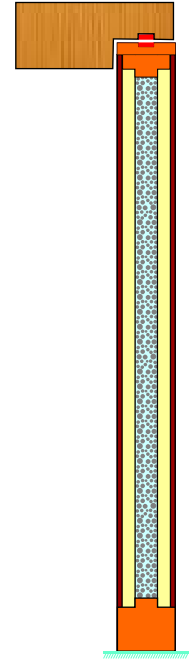
4. Mortise Dead Lock Set with Cylinder- complete with D Shape Pull handle for Push / Pull Operations
5. Mortise Sash Lock with Cylinder – Complete with Lever Handle for Push / Pull Operations
6. Fire Rate Panic Bar – Push Side Operation  
Fire rated Panic Trim – Pull Side Operation



**WFD-3**

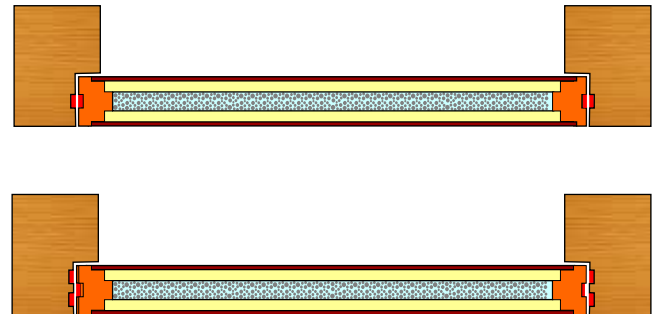


**WFD-4**



### Wooden Fire Rated Door Specification

Door Type	: Wooden Fire Rated Door
Fire Rating	: 60mins/ 120 mins
Shutter Thickness	: 50 mm/55mm
Criteria	: Stability, Integrity & With Insulation Material
Testing Standards	: BS 476 Part 20-22, IS 3614 Part 2
Frame Size	: 120mm x 70 mm for 60 mins /140mm x 70 mm – For 120 mins



### Construction Details

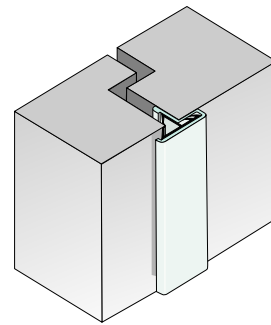
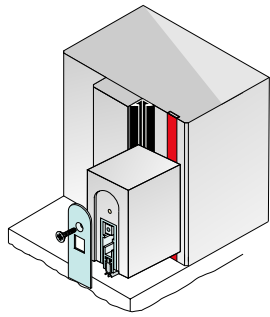
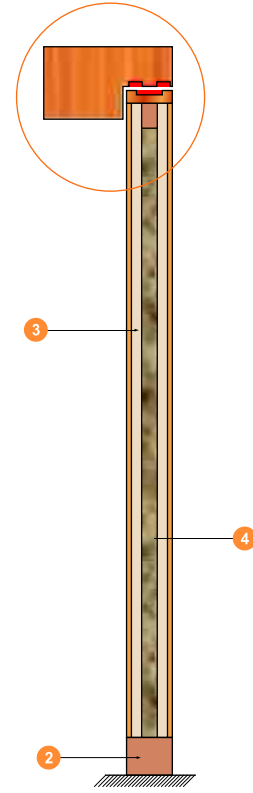
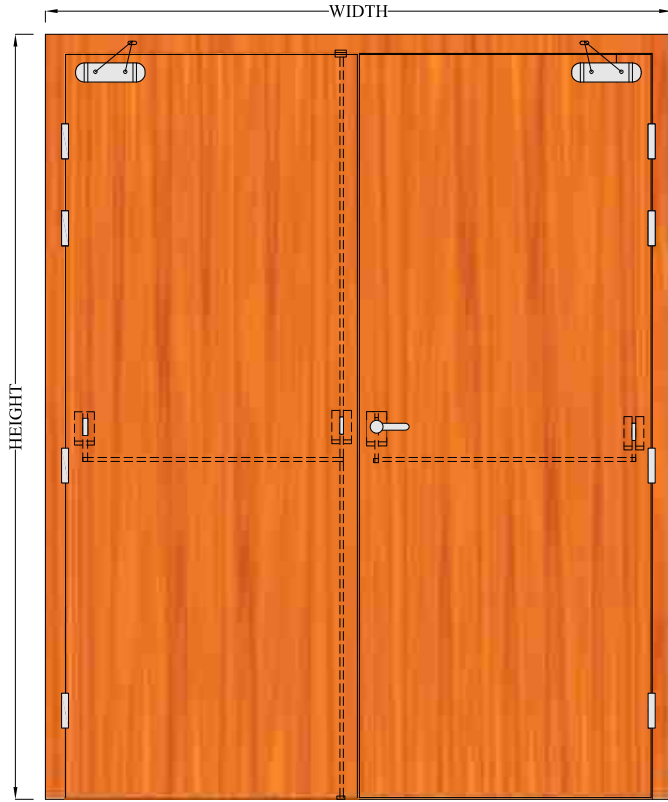
- \* Wooden door Frame made out of Hardwood Mirandi Teak/ Teakwood / Ivory coast Teak as per requirement.
- \* Door Shutter - Internal Frame made of Hardwood Teak with facing of 3 mm thick commercial ply or veneered ply on both face .
- \* Shutter Insulation - Sandwich type Fire rated mineral wool treated with fire retardant paint & Calcium silicate board.
- \* Vision Panel – 1hr/ 2hrs. Fire rated clear Glass ( Optional)
- \* Shutter Thickness – 50/55 mm.
- \* Intumescent fire/smoke seal 20 X 4mm or 10 X 4mm at all three sides of door frame and shutters excepts bottom.

### Recommended Hardware

1. SS Ball Bearing Hinges – SS 304 of Size 100mm x 75mm x 3mm
2. Door Closer – Fire rated
3. Tower / Flush Bolt

### Optional Hardware

4. Mortise Dead Lock Set with Cylinder- complete with D Shape Pull handle for Push / Pull Operations
5. Mortise Sash Lock with Cylinder – Complete with Lever Handle for Push / Pull Operations
6. Fire Rate Panic Bar – Push Side Operation  
Fire rated Panic Trim – Pull Side Operation



Fire seal





## Wooden Fire Rated Door Specification (Acoustic Cum Fire Doors)

Door Type	: Wooden Fire Rated Door
Fire Rating	: 60mins/ 120 mins
Shutter Thickness	: 77 mm
Criteria	: Stability, Integrity & With Insulation Material
Testing Standards	: BS 476 Part 20-22, IS 3614 Part 2
Frame Size	: 140 x 85mm

### Construction Details

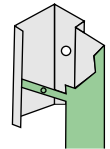
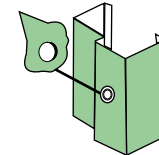
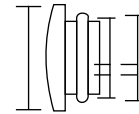
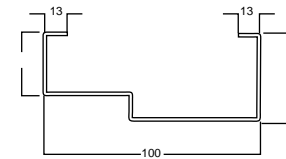
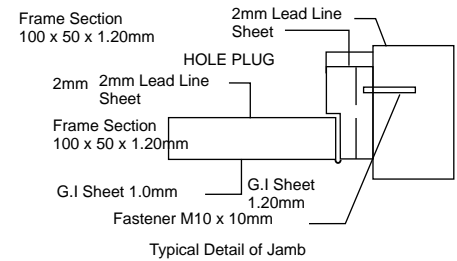
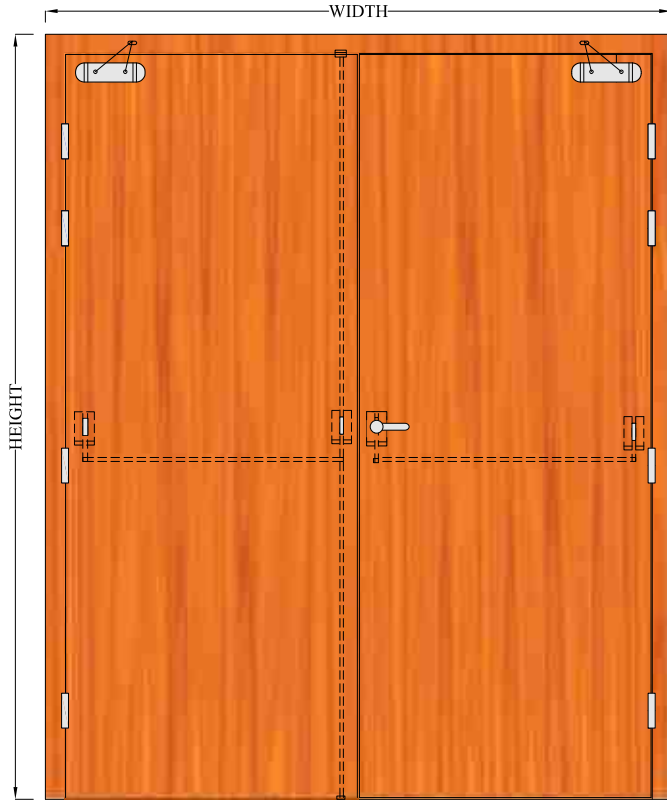
- \* Wooden door Frame made out of Hardwood Mirandi Teak/ Teakwood / Ivory coast Teak as per requirement.
- \* Door Shutter - Internal Frame made of Hardwood Teak with facing of 6 mm thick commercial ply or veneered ply on both face .
- \* Shutter Insulation - Sandwich type Fire rated mineral wool treated with fire retardant paint & Calcium silicate board.
- \* Shutter Thickness – 77 mm.
- \* Intumescent fire/smoke seal 20 X 4mm or 10 X 4mm at all three sides of door frame and shutters excepts bottom.

### Recommended Hardware

1. SS Ball Bearing Hinges – SS 304 of Size 102mm x 76mm x 3mm
2. Door Closer – Fire rated
3. Tower / Flush Bolt

### Optional Hardware

4. Mortise Dead Lock Set with Cylinder- complete with D Shape Pull handle for Push / Pull Operations
5. Mortise Sash Lock with Cylinder – Complete with Lever Handle for Push / Pull Operations
6. Fire Rate Panic Bar – Push Side Operation  
Fire rated Panic Trim – Pull Side Operation



## Wooden Lead Lined Door

Door Type	: Wooden Lead Lined Door
Criteria	: Nuclear/Radiation Protected
Rating	: Not Applicable
Door Thickness	: 44mm
Standards	: AERB/DRS
Application	: Radiology & Nuclear Medicine

### Construction Details

- \* Steel Frame Profile Design-BCL 100x50
- \* Frame Manufactured with 1.2mm Galvanized Steel
- \* Shutter Thickness – 44mm
- \* Shutter Infill – Honeycomb/Mineral wool including 2mm Lead Sheet
- \* Shutter Manufactured with 1mm Galvanised Steel
- \* Ingle Glazed Lead Glass as per requirement of size 200mmX300mm (5mm+ - 2mm)

### Recommended Hardware

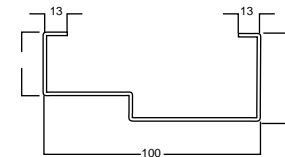
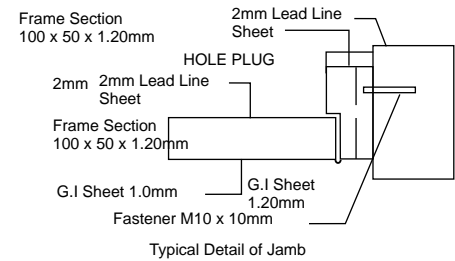
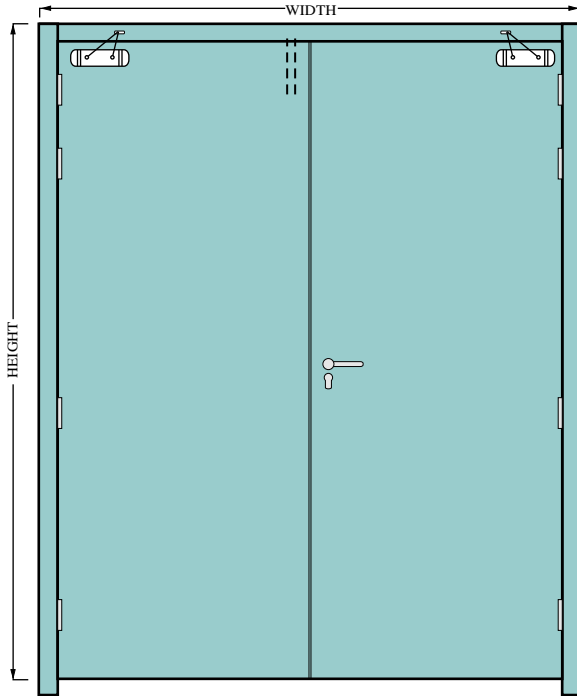
1. SS Ball Bearing Hinges – SS 304 of Size 100mm x 75mm x 3mm
2. Door Closer – Fire rated 3. Tower / Flush Bolt

### Optional Hardware

4. Mortise Dead Lock Set with Cylinder- complete with D Shape Pull handle for Push / Pull Operations
5. Mortise Sash Lock with Cylinder – Complete with Lever Handle for Push / Pull Operations

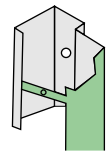
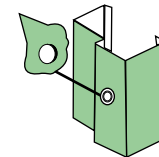
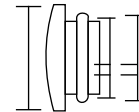
### Recommended Finishes

- 1 Power Coating in desired RAL Shade Code
- 2 Polyurethane Coating in desired RAL Shade Code
- 3 Selective Wood Grain Finishes available



## Steel Lead Lined Door

Door Type	: Steel Lead Lined Door
Criteria	: Nuclear/Radiation Protected
Rating	: Not Applicable
Door Thickness	: 44mm
Standards	: AERB/DRS
Application	: Radiology & Nuclear Medicine



## Construction Details

- \* Steel Frame Profile Design-BCL 100x50
- \* Frame Manufactured with 1.2mm Galvanized Steel
- \* Shutter Thickness – 44mm
- \* Shutter Infill – Honeycomb/Mineral wool including 2mm Lead Sheet
- \* Shutter Manufactured with 1mm Galvanised Steel
- \* Ingle Glazed Lead Glass as per requirement of size 200mmX300mm (5mm+ - 2mm)

## Recommended Hardware

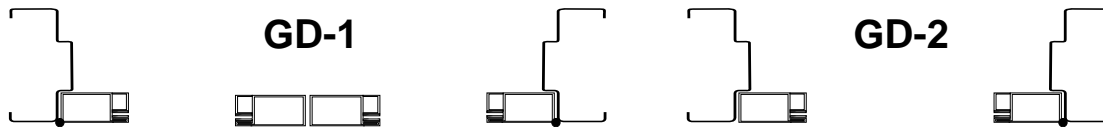
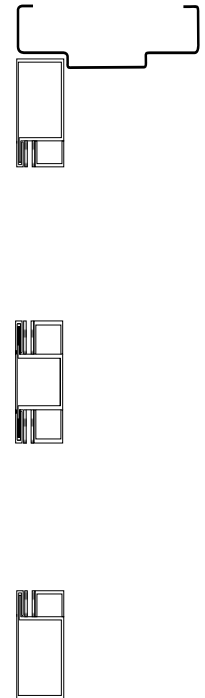
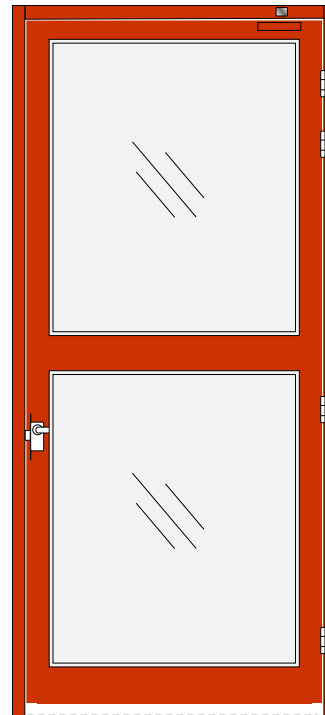
1. SS Ball Bearing Hinges – SS 304 of Size 100mm x 75mm x 3mm
2. Door Closer – Fire rated 3. Tower / Flush Bolt

## Optional Hardware

4. Mortise Dead Lock Set with Cylinder- complete with D Shape Pull handle for Push / Pull Operations
5. Mortise Sash Lock with Cylinder – Complete with Lever Handle for Push / Pull Operations

## Recommended Finishes

- 1 Power Coating in desired RAL Shade Code
- 2 Polyurethane Coating in desired RAL Shade Code
- 3 Selective Wood Grain Finishes available



## Glazed Metal Fire Rated Door Specification

Door Type	: Glazed Metal Fire Rated Door
Fire Rating	: 60mins/ 120 mins
Door Frame	: 143 X 57 X 1.60 mm
Shutter Thickness	: 50 X 1.60 mm
Shutter Stiles	: Vertical & Top Members 50 X 100 X 1.60 mm bottom members 50 X 200 X 1.60 mm
Criteria	: Stability, Integrity & With Insulation Material
Testing Standards	: BS 476 Part 20-22, IS 3614 Part 2
Glazings	: Glass –2hrs. Fire rated clear Glass
Shutter Infill Insulation	: Mineral Wool Insulation

### Recommended Hardware

1. SS Ball Bearing Hinges – SUS 304 of Size 102mm x 89mm x 3mm
2. Door Closer – Fire rated
3. Tower / Flush Bolt

### Optional Hardware

4. Mortise Dead Lock Set with Cylinder- complete with D Shape Pull handle for Push / Pull Operations
5. Mortise Sash Lock with Cylinder – Complete with Lever Handle for Push / Pull Operations
6. Fire Rate Panic Bar – Push Side Operation  
Fire rated Panic Trim – Pull Side Operation



**GLD-1**

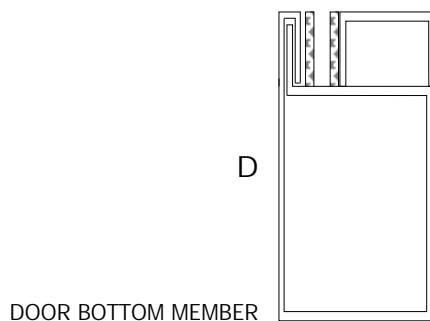
**GLD-2**

### Glazed Metal Fire Rated Door with Fixed Partition

Door Type	: Glazed Metal Fire Rated Door with Fixed Partition
Fire Rating	: 60mins/ 120 mins
Shutter Thickness	: 60 mm
Criteria	: Stability, Integrity & With Insulation Material
Testing Standards	: BS 476 Part 20-22, IS 3614 Part 2

### Construction Details

- \* Steel Frame Profile Design
- \* Frame Thickness – 1.6mm Galvanised Steel
- \* Shutter Sheet Thickness – 1.6mm Galvanised Steel
- \* Glass – 2hrs. Fire rated clear Glass
- \* Shutter Infill Insulation – Mineral Wool Insulation

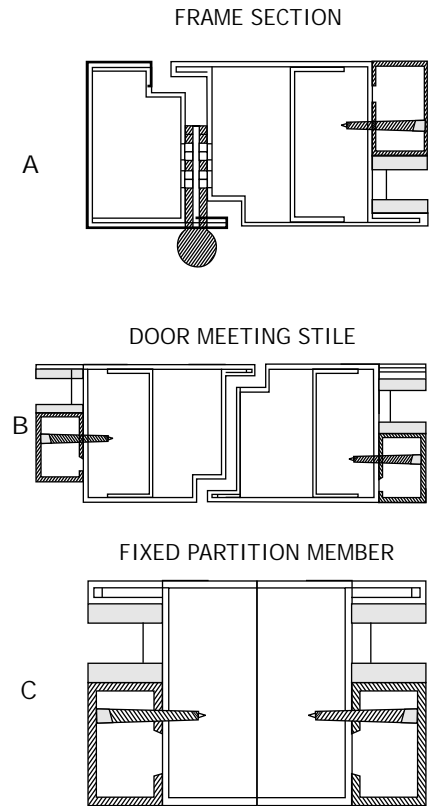
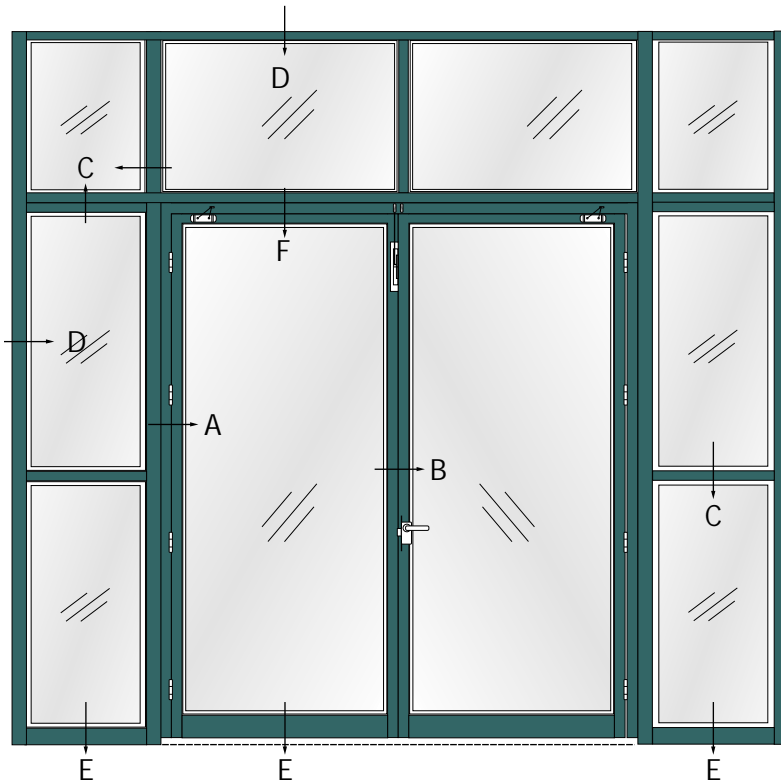


### Recommended Hardware

1. SS Ball Bearing Hinges – SUS 304 of Size 102mm x 89mm x 3mm
2. Door Closer – Fire rated
3. Tower / Flush Bolt

### Optional Hardware

4. Mortise Dead Lock Set with Cylinder- complete with D Shape Pull handle for Push / Pull Operations
5. Mortise Sash Lock with Cylinder – Complete with Lever Handle for Push / Pull Operations
6. Fire Rate Panic Bar – Push Side Operation  
Fire rated Panic Trim – Pull Side Operation



## Glazed Metal Fire Rated Door with Fixed Partition

Door Type	: Glazed Metal Fire Rated Door with Fixed Partition
Fire Rating	: 60mins/ 120 mins
Shutter Thickness	: 60 mm
Criteria	: Stability, Integrity & Insulation
Testing Standards	: BS 476 Part 20-22, IS 3614 Part 2

### Construction Details

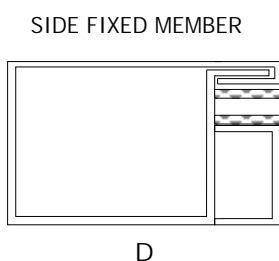
- \* Steel Frame Profile Design
- \* Frame Thickness – 1.6mm Galvanised Steel
- \* Shutter Sheet Thickness – 1.6mm Galvanised Steel
- \* Glass – 2hrs. Fire rated clear Glass
- \* Shutter Infill Insulation – Mineral Wool Insulation

### Recommended Hardware

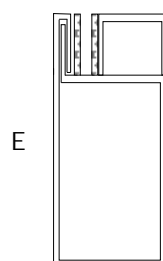
1. SS Ball Bearing Hinges – SUS 304 of Size 102mm x 76mm x 3mm
2. Door Closer – Fire rated
3. Tower / Flush Bolt

### Optional Hardware

4. Mortise Dead Lock Set with Cylinder- complete with D Shape Pull handle for Push / Pull Operations
5. Mortise Sash Lock with Cylinder – Complete with Lever Handle for Push / Pull Operations
6. Fire Rate Panic Bar – Push Side Operation  
Fire rated Panic Trim – Pull Side Operation



BOTTOM MEMBER





## Important Fire Door's Requirement as per New 2005 Revised National Building Code of India-Part 4

Clause no.	Explanation
2.13	A way out leading to an escape route having panic bar hardware provided on the door.
3.4.8.3	The inspection door for electrical shafts/ducts shall be not less than 2hrs. For other services shafts/ducts, the same shall have fire resistance not less than 1 hr.
4.2.9	Fire doors with 2 hrs. resistance shall be provided at appropriate places along the escape route and particularly at the entrance to lift lobby and stair well where a 'funnel or flue effect' may be created, inducing an upward spread of fire to prevent spread of fire and smoke.
4.9.10 (b)	For building 15 min. height or more, access to main staircase shall be through a fire/ smoke check door of a minimum 2 hrs. fire resistance rating. Fire resistance rating may be reduced to 1 hr. for residential buildings (except hotels & starred hotels)
4.12.2 A	A Horizontal exit shall be equipped with at least one fire/smoke door of minimum 1 hr. fire resistance, of self closing type. Further, it is required to have direct connectivity to the fire escape staircase for evacuation.
6.1.4.6	Door leadings to room in which flammable liquids are stored or used shall be self-closing and shall be posted with a sign on each side of the door in 25 mm high block letters stating "FIRE DOOR- KEEP CLOSED"
Annex C-1.5 (h)	Exit from the lift lobby, if located in the core of the building, shall be through a self -closing smoke stop door of Half an Hour fire resistance.
Annex C-1.6.2	The Staircase of basement shall be of enclosed type hying fire resistance of not less than 2 hrs & shall be entered at ground level only from the open air & in such positions that smoke from any fire in the basement shall not obstruct any exist serving the ground & upper stores of the buildings & shall communicate with basement through a lobby provided with fire resisting self-closing doors of 1 hr fire resistance.
Annex C-1.9 (a)	Service ducts & shafts shall be enclosed by walls of 2 hrs & doors of 1 hr fire rating. All such ducts/ shafts shall be properly sealed & fire stopped at all four levels. Annex C-1.18 ©, Entry to this room shall be provided with a composite door of 2 hr fire resistance (Boiler Rooms).

### Fire Rating - Indicative Chart

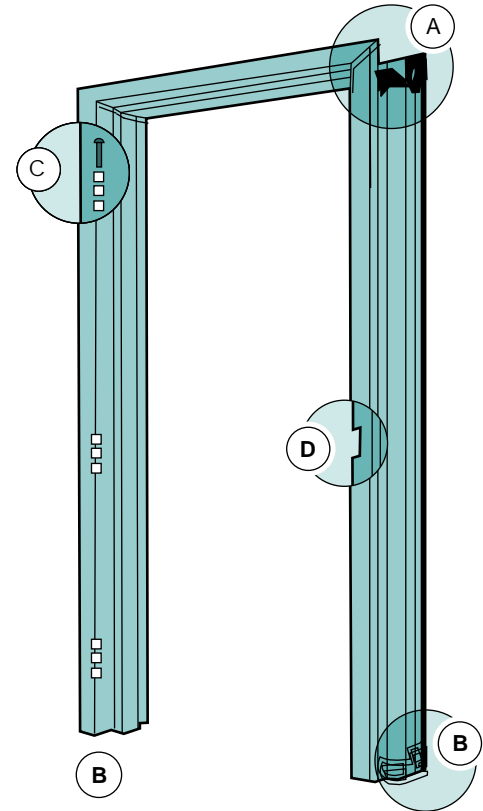
S.No	Description and use of opening	Wall Rating (Hrs)	Doors and Frame Rating Minutes	
			BS 476/ EN 1634	IS 3614* 1
1	Walls that separate buildings or divide a single building into designated fire areas	4	120	120
2	Enclosures of vertical communication through buildings, such as stairwells and elevator shafts.	2	60	120
3	Door assemblies dividing occupancies in a building	1	60	120
4	Opening in corridors or room partitions	1	30	60
5	Opening in walls with potential severe fire exposures from exterior of building	2	60	120
6	Walls with potential moderate fire exposure from exterior of building.	1	30	60



**B. S. F. Manufactured to Order for Individual Project**

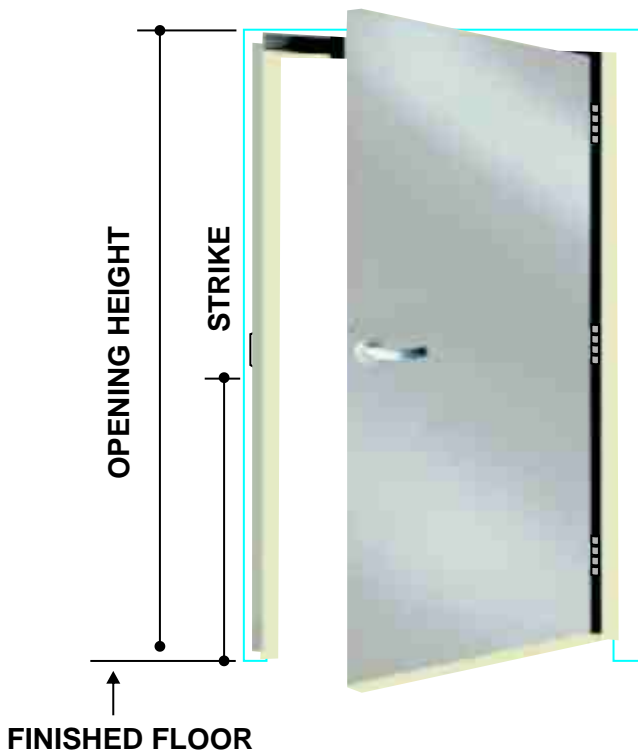
**BSF** standard doors are manufactured from stretcher level quality, cold rolled steel. The polystyrene core insures a continuous bond of metal skin to core. The polystyrene core also provides good sound deadening qualities and low thermal conductivity.

All standard doors are thoroughly cleaned and phosphatized to inhibit corrosion and increase paint adherence. A one coat primer provides further protection from corrosion and serves as an excellent base for field painting.

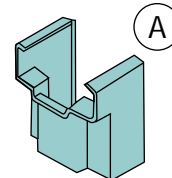


**Corner Construction**

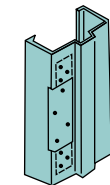
**DOOR ELEVATION**



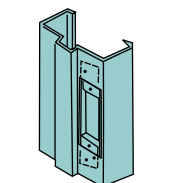
**Welding Corner Construction**



**Components Set-up & Welded**



**4"/5" Hinges**



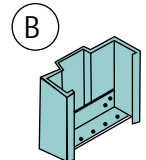
**Lock Strike Plate Provision**

**Hinge Removeable Pin Preparations**

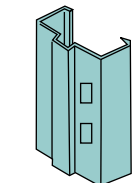
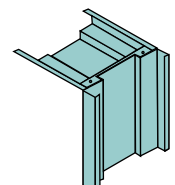


**Transom Mullion**

**Welding Corner Construction**



**Components Mechanically Assembled in the Field**



**Latch & Lock Strike Provision**

## Rolling Shutter

We manufacture extensively used for covering shops, garages, malls, hotels, schools, hospitals, factories, houses, etc. The array of Steel Rolling Shutter that we offer is highly acclaimed by the customers for its excellent performance, longer service life, high efficacy and fine finish. We make available the Steel Rolling Shutter at rock bottom prices. We are recognized as a dependable Mild Steel Rolling Shutter, Manufacturer and Supplier based in India.

Our Rolling Shutter provide maximum durability and protection and combine excellent designs, careful workmanship, superior materials and constant refinement. The internal structure comprises of the curtain of interlocking slats of heavy gauge material, stronger and neater machine pressed guide channels, robust steel bracket plates, the elegant pressed top cover as well as refined counterbalance assembly, torsion springs, steel pipe shaft and ball bearings for smooth, trouble free operation. We can custom engineer them to meet desired mode of operation like manual pull and push type, mechanical gear operated or electrically operated fire-resistant type.



Item Name: Rolling Shutters  
Item Code : RS001



Item Name: Rolling Shutters  
Item Code : RS002



Item Name: Rolling Shutters  
Item Code : RS003

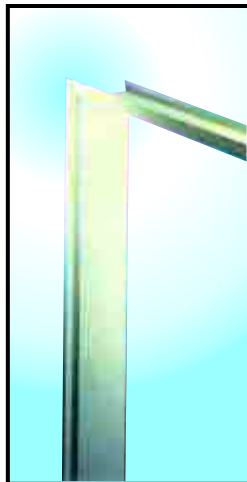


Item Name: Rolling Shutters  
Item Code : RS004

## Bhawani Steel Fabricators Steel Windows. Doors, Louvers And Glazings.



**Pressed Steel Door/  
Window's Frames**



**Staircase S.S./M.S. Railings**

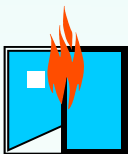


## Product Gallery





Rep. by :



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(An ISO 9001 : 2008 Certified Co.)

- WOODEN / METAL / ACOUSTIC CUM FIRE DOORS
- GLAZED FIRE DOORS / FIX PARTITION GLAZED
- STEEL / WOODEN LEAD LINE DOOR / CLEAN ROOM
- PRESSED STEEL DOORS & WINDOWS
- FIRE RATED HARDWARE
- ARCHITECTURAL SYSTEMS

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